



# 5/2-way Flipper Solenoid Valve for pneumatics

- Compact design
- Single and manifold mounting
- Low power consumption
- Fast response times

Type 6525 can be combined with...







**Type 2031**Diaphragm valve



**Type 8644**Valve island

Closing



**Type 0044**Pneumatic cylinder

The Type 6525 consist of a pilot flipper valve Type 6144 and a pneumatic seat valve. The flipper principle allows switching of high pressures together with low power consumption and fast response times.

All valves are equipped with manual override as a standard.

Technical data					
Orifice	DN 4.0				
Body material	PPS, PA				
Seal material	FKM, NBR and PUR				
Media	Lubricated, oilfree, dry compressed air; neutral gases (5µm filter recommended)				
Media temperature	0 bis +50 °C				
Ambient temperature	0 bis +55 °C				
Manual override	Standard				
Port connection	Flange for MP11				
Pneumatic module	Type MP11 with M5, M7, push-in connection Ø 6 mm				
Voltage tolerance	±10%				
Cycling rate	approx. 1000 c.p.m.				
Voltage	24 V DC				
Nominal power	0.8 W				
Duty cycle	Continuous operation (100% ED)				
Electrical connection	Rectangular plug with				
on valve	Raster 5.08 mm				
Type of protection	IP 40 with rectangular plug				
Protection class	3 acc. to VDE 0580				
Weight	21 g				
Mounting	with 2 screws M2x20				
Installation	As required, preferably with actuator upright				
Response times [ms] Opening	Measurement acc. to ISO 12238 <10ms				

<10ms



## Ordering chart for valves

			Response times				
Circuti function	Orifice [mm]	QNn value air [ɪ/min] ²)	Pressure range [bar] <sup>3)</sup>	Opening [ms]	Closing [ms]	Voltage/ Frequency [V/Hz]	Item no.
<b>H</b> 5/2-way valve	4	300	1-10 1)	<10	<10	24V/BA	186 271
14 T 12 5'1 3			2.5-10	<10	<10	24V/BA	179 938

### Ordering chart for accessories

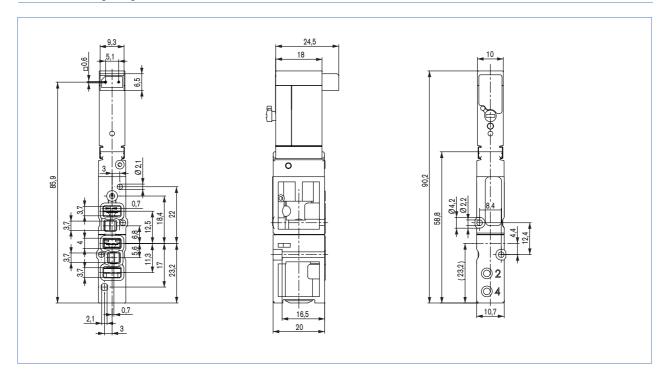
Accessory	Version	Features	Item no.
Rectangular cable plug	Raster 5.08 mm	with 3 m cable	133 486
		with 300 mm flying leads	644 068
		with 2 single contacts	644 067
Protective cover for 5/2-way valve position	complete	for 1 unused valve position	650 373
Pneumatic connector module	left	Push-in connection Ø 10 mm	144 752
		G 1/4	144 750
		NPT 1/4	144 751
	right	Push-in connection Ø 10 mm	144 755
		G 1/4	144 753
		NPT 1/4	144 754
Pneumatic basic module MP11, 2 valve wide	Push-in connection Ø 6 mm	without check valve	144 903
		with check valve in R	144 909
		with check valve in R and S	144 906
	Connection M5	without check valve	144 904
		with check valve in R	144 910
		with check valve in R and S	144 907
	Connection M7	without check valve	144 905
		with check valve in R	144 911
		with check valve in R and S	144 908
Pneumatic basic module MP11, 8 valve wide	Push-in connection Ø 6 mm	without check valve	144 912
		with check valve in R	144 918
		with check valve in R and S	144 915
	Connection M5	without check valve	144 913
		with check valve in R	144 919
		with check valve in R and S	144 916
	Connection M7	without check valve	144 914
		with check valve in R	144 920
		with check valve in R and S	144 917

 $<sup>^{9}</sup>$  Version with auxiliary pilot air  $^{2}$  Measured at +20°C, 6 bar pressure at valve inlet and 1 bar pressure difference

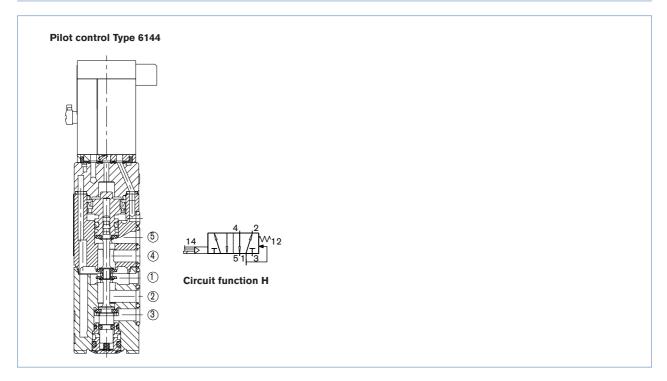
<sup>3)</sup> Measured as overpressure to the atmospheric pressure

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## Dimensions [mm]



#### Selectional drawing



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